



TECHNICAL DATA SHEET

PRIMER

Primer filler spray from Gerko for correcting superficial defect in surfaces such as coarse sanding grooves, small stone-chip damages, etc. It can also be used to build up film thickness for extreme corrosion resistance.

PROPERTIES

- Fast drying hard and flexible primer
- Excellent adhesion
- Easy sandability
- Anticorrosion properties to the use of zinc phosphate
- Can be applied straight on bare metals
- Petrol resistant
- Can be over painted with most modern paints

PHYSICAL PROPERTIES

Code	Description	Format: ml	Colour	Pieces per box	Pieces per pallet
AS010	Primer	400 ml	Light grey	12	1200
AS020	Primer	400 ml	Grey	12	1200
AS030	Primer	400 ml	Dark grey	12	1200
AS040	Primer	400 ml	White	12	1200

DRYING TIMES

Depends on layer thickness, temperature and ventilation. Indication: dust dry ca. 10 min. Over paintable after ca. 2 hours. Sandable ca. 15 min.

DIRECTIONS BEFORE USE

- Use on room temperature
- Shake before use
- Surface must be dry and clean, free from dirt, rust, grease etc.
- Spray cross wise layers, until sufficient layer thickness is achieved
- Leave to evaporate/dry
- Sand the layer lightly for the best adhesion of the next layer
- For high corrosion protection, bare metal should be treated with an anti-corrosion primer prior to the primer filler
- After use, to clean the nozzle and prevent blockage: hold the can up side down and spray until only gas is released



TECHNICAL DATA SHEET

PRIMER

WORKING CONDITIONS

- Air temperature 15°C - 30°C
- Surface temperature 15°C - 30°C but above the condensation point
- Temperature of the can 18°C - 25°C
- Relative humidity: max 80%

APPLICATION TEMPERATURE, °C

15 - 30

SAFETY

Keep away from heat/sparks/open flames/hot surfaces. No smoking. Pressurized container: do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Avoid breathing spray. Wear protective gloves/ eye protection. Use only outdoors or in a well-ventilated area.

STORAGE CONDITIONS

Cool (10°C - 20°C) and dry